



BUNITEX P-55

TOLUENE FREE

DATA SHEET
03/2019

DESCRIPTION:

Polychloroprene rubber based contact adhesive.

PROPERTIES:

BUNITEX P-55 is a versatile contact adhesive which offers strong and durable bondings. Its long open time makes it especially suitable to bond large surfaces.

APPLICATIONS:

BUNITEX P-55 TOLUENE FREE is a contact adhesive with a long range of applications. It is indicated to bond wood, rubber, leather, cork, metals, laminates and some plastics (except polyethylene and polypropylene) between them and with other materials.

Due to the variety of materials, this list is not exhaustive.

In case of doubt we recommend to make prior tests and/or contact our Technical Department.



CERTIFICATIONS:

- **A + Certificate**, very low emission product. Determination of Volatile Organic Compounds according to ISO 16000.



INSTRUCTIONS OF USE:

Preparation of materials:

The surfaces to be bonded must be clean, dry and free from dust and grease.

Application:

BUNITEX P-55 must be applied on both of the surfaces to be bonded with a brush or with a scrapper, leaving a thin and uniform layer.

On porous surfaces, it may be necessary to apply two coats. In this case, the first coat should be very thin, leaving dry before apply the last one.

Bonding:

Once applied the adhesive, it is necessary to leave between 10 and 20 minutes to evaporate the solvents, depending on environmental conditions.

After drying, it has till 180 minutes to make the bonding. It must be necessary to make a uniform and strong pressure.

TECHNICAL FEATURES:

Appearance: Medium viscosity solution.

Viscosity: Brookfield RVT.
Spindle 4 to 20 rpm 23°C
3000 ± 500 mPa·s

Heat resistance: Approx. 70°C

Peel resistance: 4,5 – 5 N/mm

YIELD:

Depending on the absorption of the surfaces, it is between 150 and 250 g/m².

STORAGE:

Store the product at a recommended temperature between 10°C and 25°C.

Lifetime: **18 months** in original closed packages.

PRESENTATION:

Tin 250 ml

Tin 500 ml

Tin 1 l

Drum 5 l



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CLEANING:

Tools can be cleaned up with **SOLVENT C-29**.

HEALTH & SAFETY:

BUNITEX P-55 contains solvents.

It is necessary to work with adequate ventilation systems. Do not breathe vapours and avoid contact with the skin.

Do not wash hands with solvents.

FLAMMABLE PRODUCT. DO NOT SMOKE.

For more information request the Safety Data Sheet.

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