# 1490810 - BISON GLUE STICK SUPER TRANSPARANT CARD Ø 11 MM MULTI LANGUAGE

# **GLUE STICK SUPER TRANSPARENT** TRANSPARENT GLUE STICKS FOR BISON GLUE GUN SUPER





## **PRODUCT DESCRIPTION**

Transparent glue sticks for Bison Glue Gun Super

#### **FIELD OF APPLICATION**

Glues many porous and non porous materials in seconds such as wood, various plastics, dried flowers, shoes, textiles, cardboard, tiles, ceramics, glass etc to themselves and to each other. Also suitable for fixing or repairing carpets, rugs, book covers, shoe soles, heels and for many other jobs. Multifunctional. Especially for do-it-yourself and professional use. Not suitable for larger surfaces, Polyethylene (PE), Polypropylene (PP) and P.T.F.E. Do not use on supporting elements or objects permanently under tension. Do not use on heat sensitive materials.

# PROPERTIES

- Weather resistant
- · Temperature resistant up to +70°C
- · Does not shrink does not age
- $\cdot$  No solvents
- · Resistant to UV-light, washing powders and detergents
- · Good electrical insulating capacity
- Crack filling

# PREPARATION

**Working conditions:** Do not use at temperatures below +5°C. **Condition of materials:** Materials to be bonded must be clean, dry and free of dust and grease.

**Preliminary treatment:** If necessary, slightly roughen up surface to be bonded.

Tools required: Bison Glue Gun Super.

# APPLICATION

# Directions for use:

Put gun in clamp. Plug in the outlet. Insert glue stick into glue gun. Allow to warm up for 5 minutes. Squeeze trigger to push glue stick through gun until liquid glue flows from nozzle. Insert a new glue stick behind the old one before the latter becomes too short and might cause overheating or damage. When gun is not in use for 30 minutes or longer, unplug cord from the outlet. Apply glue in lines or dots on one side, join both parts immediately and press firmly. Glue joint is fixed within a few seconds.

# Open time: 15-20 seconds

**Stains/residue:** Cured adhesive residue can be removed mechanically. **Points of attention:** Never remove glue sticks from glue gun, this could damage the mechanism.

#### **CURE TIMES**

Dry/Cure time: approx. Less than 1 minute

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

## **TECHNICAL PROPERTIES**

**Temperature resistance:** Up to approx. +70°C. **Chemicals resistance:** Resistant to washing powders and detergents.

## **TECHNICAL SPECIFICATIONS**

**Base:** Ethyl Vinyl Acetate **Colour:** White (Transparent) **Solid contents:** approx. 100 % **Density:** approx. 0,92 g/cm<sup>3</sup> **Shrinkage:** approx. 0 %

#### **SHELF LIFE**

At least 24 months after date of manufacture

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.

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