



# Exhaust Seal Joint & Crack Sealer

## Technical Data Sheet

Rev 08/23

**PRODUCT DESCRIPTION:** Versachem Exhaust Seal Joint & Crack Sealer permanently seals cracks and holes in mufflers, tailpipes, and around joints. Saves the cost of expensive muffler system replacement. Sets like a weld with remarkable adhesion to clean or rusted surfaces. Resistant to monoxide gases and high temperatures.

**WORKS BEST ON:** Mufflers, resonators, and tailpipes and other exhaust components.

### PRODUCT FEATURES:

Color: Cream

Waterproof

Non-Flammable

Set Time: 20 minutes

Temperature Resistance: 1000°F continuous, 1500°F intermittent

Curing Time: Let set 2-4 hours. Full cure after 24 hours. Exhaust System Join and Crack Sealer cure by the evaporation of water and further cures with heat.

Chemical Solvent Resistance: The fully cured product retains effective properties when in contact with water.

**NOTE:** This product should not be used in pure oxygen and/or oxygen rich systems and should not be used with chlorine or other strong oxidizing materials.

Storage: Store in a cool, dry environment in an unopened container. Keep from freezing. Avoid prolonged storage above 140°F.

The ingredients in the exhaust sealer are inert once dried. There are no dangerous fumes when dried nor are there any dangerous fumes when wet.

**SURFACE PREPARATION:** Exhaust system should be cold before repair is started. Thoroughly clean all surfaces of grease, oil, traces of paint, dust, etc.

### REMOVAL METHODS:

**Before cure:** Clean up excess with water prior to material drying. Thoroughly clean hands with soap and Water

**After cure:** This product becomes very much like concrete and is extremely difficult to remove. Chemicals and solvents will do nothing. Extended soaking in water or physical removal are the only things that work. Soak in water for a long period to soften it up. The product can also be chipped away with the careful use of a hammer and chisel.

**HELPFUL HINTS:** If product separates or settles during shipping, mix it as the liquid is the hardening agent. (Can gently knead the tube, with the cap on).

**See MSDS for more complete information, safe handling instructions and first aid.**

Non-Regulated

Part Numbers: 00160, 00161, 10160, 10161



The technical data contained herein are intended as a reference only