

# BLOCK SOLDER



## DESCRIPTION

Penetrating and heat curing product, for repair of cracks in the engine block.

## HOW TO USE

- Disconnect the block from radiator and water pump.
- Empty, clean and fill again with clean water.
- Start the engine until the water reaches 70-80°C.
- Stop engine, draw 0,5 l of water and pour Block Solder.
- Start engine until water starts to boil.
- Empty the water (with Block Solder) and let curing process for one hour.
- Re-connect and fill cooling circuit.

**NOTE:** Use one container (0,5 l) for a truck engine and half (0,25 l) for an automobile engine.

Item no.: 12512  
Capacity: 500 ml.



CHARACTERISTICS	METHODS	SPECIFICATIONS		
		MIN.	TYPE	MAX.
Appearance			Viscous liquid	
Color			Red	
Density (°)	ASTM D 1475	33.5	35	36.5
Hardening	1 H – 120°		Very hard	
Hot resistance			1000°	

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